



**Built to Last,
Proven to
Perform.**



HSM

Part of **ITR** World

Face Shovel Buckets

We are proud of our unrivalled history, experience and reputation for producing the finest mining face shovel buckets for some of the largest machines in the world, working in some of the harshest environments.

Using only the best materials and wear parts, such as Swedish Steel Hardox 450 and 500 for impact resistance and chromium carbide for abrasion, these buckets far outperform their rivals. Reducing wear rates, bucket weight, and fuel burn, in combination with improving cycle times, fill rates and maximising uptime, is our aim in providing the correct solution.

Leaders in the design and manufacture of the world's largest buckets and attachments. hsmbuckets.com



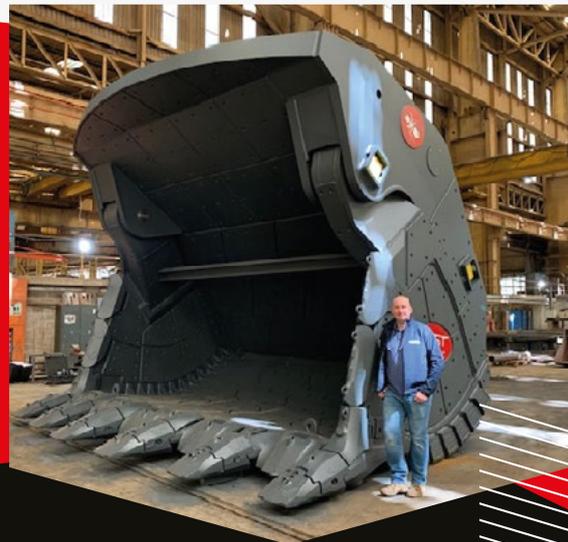
HSM Manufactures high quality buckets and attachments designed to suit customer specific requirements and applications.

All buckets are manufactured in our own British fabrication workshops and are designed to work in the world's toughest environments. A custom suite of bucket teeth and wear packages can be added to the buckets to suit the needs of the intended use.

HSM design and build buckets to meet our customers' existing specifications using the latest in 3D modelling and design technology. This ensures HSM can provide bespoke bucket solutions from small Backhoes to large Face Shovels and Loaders that are individual to our customers and their machines.

Individually designed with unique technical characteristics creating an extra strong and durable solution.

- Full 'Hardox in my body' SSAB Hardox 450 bucket bodies that are adaptable to cope in the most extreme conditions.
- Strenx 700 high strength steel providing structural rigidity in key areas.
- Extensive range of wear packages, including Hardox 450, 500 and Chromium Carbide.
- Advanced Wear component and G.E.T options.



Mining Machine Weight Range (Ton)	Caterpillar/Terex/O&K	Komatsu	Hitachi
80-120	6015 (RH40)	PC1250	EX1200
120-200	6018 (RH90)	PC2000	EX1900
200-300	6020		EX2600
300-400	6030 (RH120)	PC3000	EX3600
400-500	6050 (RH200)	PC5500	EX5600
800	6060, 6090 (RH340 RH400)	PC8000	EX8000

This is a sample of the range we provide. Please get in touch with our team to discuss your specific requirements.



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